

# Model Based Fault Detection and Isolation



***Fault Diagnosis Technique Integration:  
Neural Networks and Fuzzy Systems for FDI***

*Silvio Simani*

*[silvio.simani@unife.it](mailto:silvio.simani@unife.it)*

*Model Based Fault Detection and Isolation*

*Silvio Simani*

## Machine Learning

- 
- Improve automatically with experience
  - Imitating human learning
    - Human learning
      - Fast recognition and classification of complex classes of objects and concepts and fast adaptation
      - Example: neural networks
  - Some techniques assume statistical source
    - Select a statistical model to model the source
  - Other techniques are based on reasoning or inductive inference (e.G. Decision tree)

# Machine Learning Definition

A computer program is said to **learn** from *experience E* with respect to some class of *tasks T* and *performance measure P*, if its performance at tasks in **T**, as measured by **P**, improves with experience.

06/11/2011

3

## Example of Learning Problems

### *Handwriting recognition:*

- **T:** recognizing and classifying handwritten words within images.
- **P:** percentage of words correctly classified.
- **E:** a database of handwritten words with given classification.

06/11/2011

4

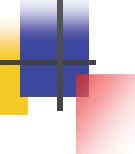
# Issues in **Machine Learning**

- What algorithms can approximate functions well and when?
- How does the number of training examples influence accuracy?
- How does the complexity of hypothesis representation impact it?
- How does noisy data influence accuracy?
- *How do you reduce a learning problem to a set of function approximation ?*

06/11/2011

5

## **Summary**



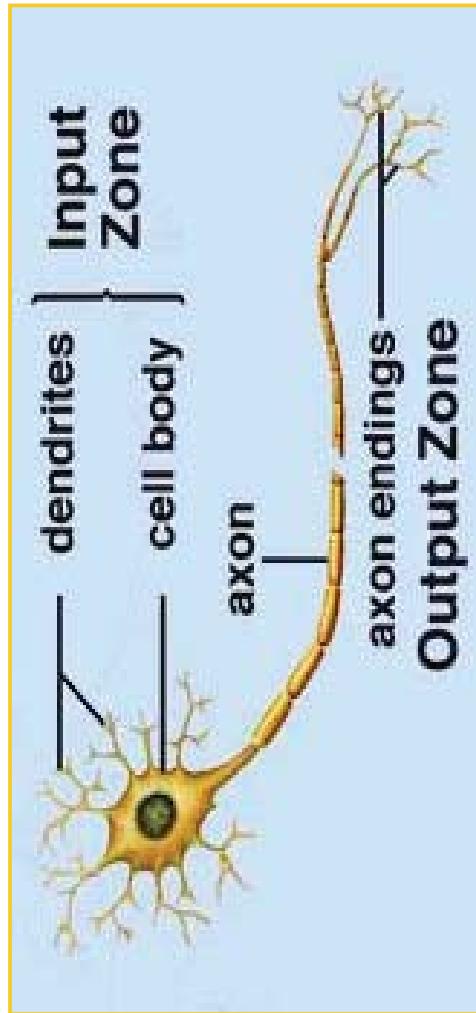
- *Machine learning* is useful for data mining, poorly understood domain (face recognition) and programs that must dynamically adapt.
- Draws from many diverse disciplines.
- Learning problem needs well-specified task, performance metric and training experience.
- Involve searching space of possible hypotheses. Different learning methods search different hypothesis space, such as numerical functions, **neural networks**, decision trees, symbolic rules.

06/11/2011

6

# Brain

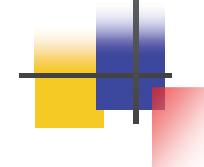
- $10^{11}$  neurons (processors)
- On average 10000-100000 connections



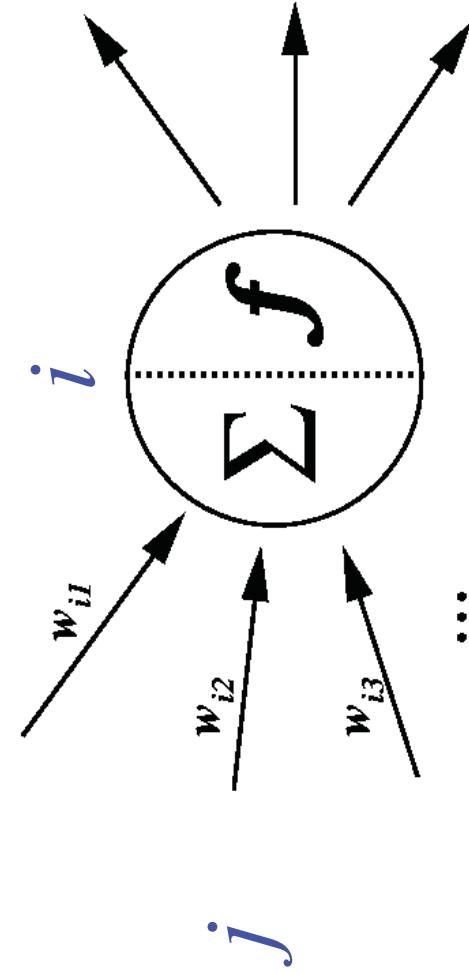
06/11/2011

7

# Artificial Neuron

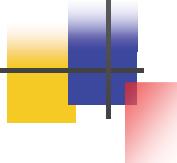


$$\text{net}_i = \sum_j w_{ij} i_j + b$$



06/11/2011

8



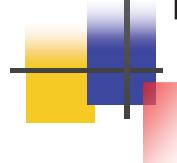
# Artificial Neuron

- Input/Output Signal may be.
  - Real value.
  - Unipolar  $\{0, 1\}$ .
  - Bipolar  $\{-1, +1\}$ .
- Weight :  $w_{ij}$  – strength of connection.

Note that  $w_{ij}$  refers to the weight from **unit  $j$  to unit  $i$**  (not the other way round).

06/11/2011

9



# Artificial Neuron

- The bias  $b$  is a constant that can be written as  $w_{i0}y_0$  with  $y_0 = b$  and  $w_{i0} = 1$  such that
- $$\text{net}_i = \sum_{j=0}^n w_{ij} y_j$$
- The function  $f$  is the unit's **activation function**. In the simplest case,  $f$  is the identity function, and the unit's output is just its net input. This is called a **linear unit**.

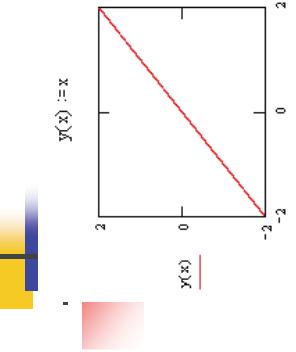
- Other activation functions are : **step function**, **sigmoid function** and **Gaussian function**.

06/11/2011

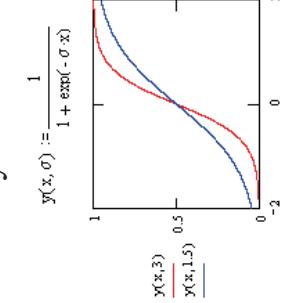
10

# Model Based Fault Detection and Isolation **Activation Functions**

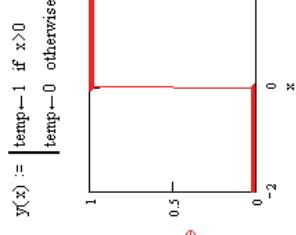
*Silvio Stramini*



Sigmoid function

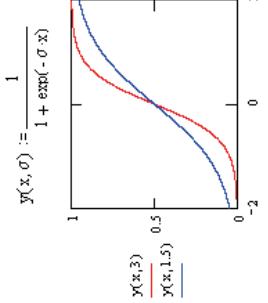


Identity function



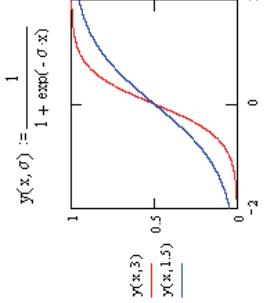
Binary Step function

Bipolar Step function

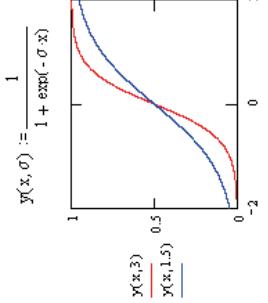


Bipolar Step function

Bipolar Step function



Bipolar Step function



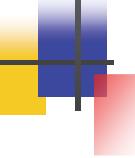
Gaussian function

06/11/2011

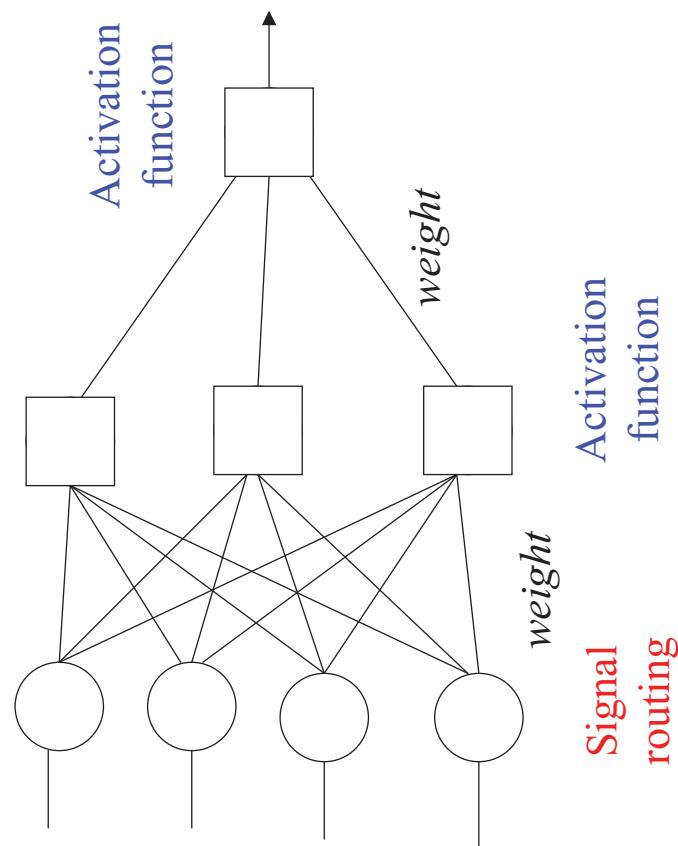
11

## *Model Based Fault Detection and Isolation*

# Artificial Neural Networks (ANN)



Input vector



06/11/2011

12

## When Should ANN Solution Be Considered ?

- The solution to the problem cannot be explicitly described by an algorithm, a set of equations, or a set of rules.
- There is some evidence that an input-output mapping exists between a set of input and output variables.
- There should be a large amount of data available to train the network.

06/11/2011

13

## Problems That Can Lead to Poor Performance ?

- The network has to distinguish between very similar cases with a very high degree of accuracy.
- The train data does not represent the ranges of cases that the network will encounter in practice.
- The network has a several hundred inputs.
- The main discriminating factors are not present in the available data. *E.g.* Trying to assess the loan application without having knowledge of the applicant's salaries.
- The network is required to implement a very complex function.

06/11/2011

14

## Applications of Artificial Neural Networks

- Manufacturing : fault diagnosis, fraud detection.
- Retailing : fraud detection, forecasting, data mining.
- Finance : fraud detection, forecasting, data mining.
- Engineering : fault diagnosis, signal/image processing.
- Production : fault diagnosis, forecasting.
- Sales & marketing : forecasting, data mining.

06/11/2011

15

## THE PERCEPTRON



► The perceptron was a simple model of ANN introduced by Rosenblatt of MIT in the 1960' with the idea of learning.

► Perceptron is designed to accomplish a **simple pattern recognition** task: after learning with real value training data  $\{ \underline{x(i)}, d(i), i = 1, 2, \dots, p \}$  where  $d(i) = 1 \text{ or } -1$

► For a new signal (pattern)  $\underline{x(i+1)}$ , the perceptron is capable of telling you to which class the new signal belongs

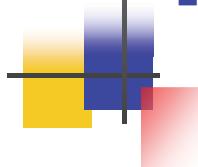
$$\underline{x(i+1)} \longrightarrow$$

perceptron = 1 or -1

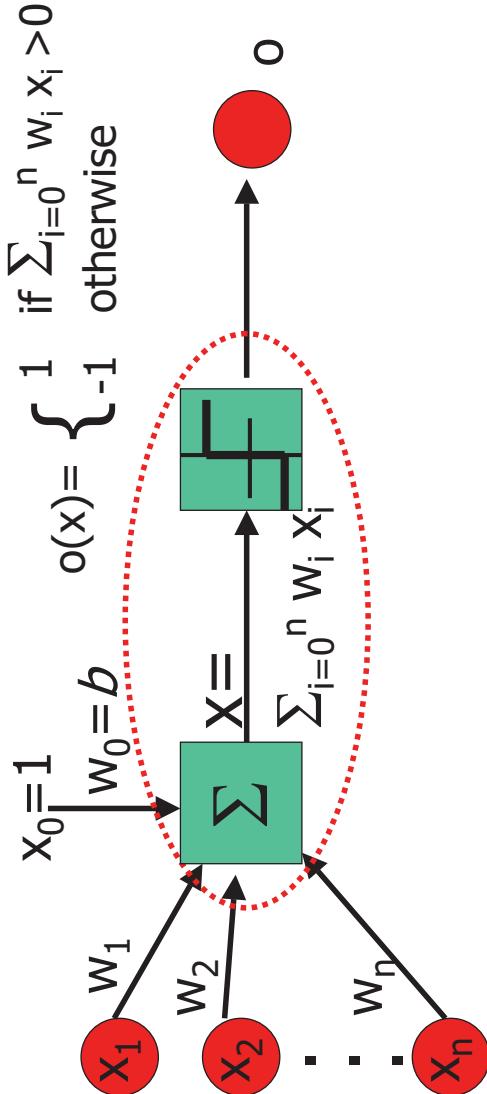
06/11/2011

16

# Perceptron



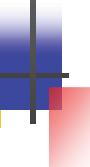
- Linear Threshold Unit (LTU)



06/11/2011

17

# Unhappy Over Perceptron Training



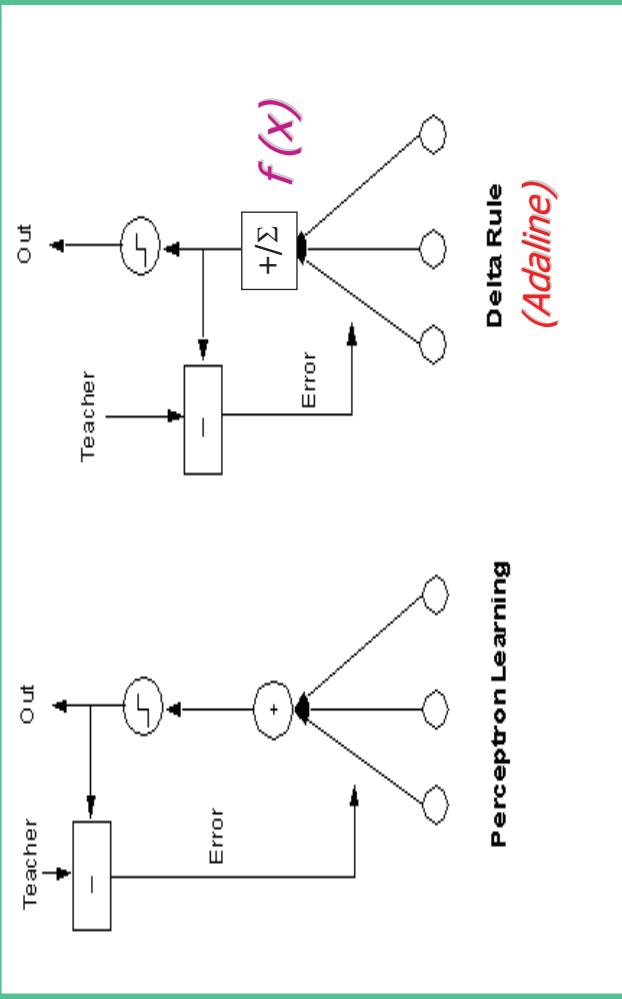
- When a perceptron gives the right answer, no learning takes place
- Anything below the threshold is interpreted as 'no', even it is just below the threshold.
- It might be better to train the neuron based on how far below the threshold it is.

06/11/2011

18

- Replace the step function in the perceptron with a continuous (differentiable) function  $f$ , e.g. the simplest is linear function

- With or without the threshold, the **Adaline** is trained based on the output of the function  $f$  rather than the final output.



19

## General Approach gradient descent method



To find  $g$

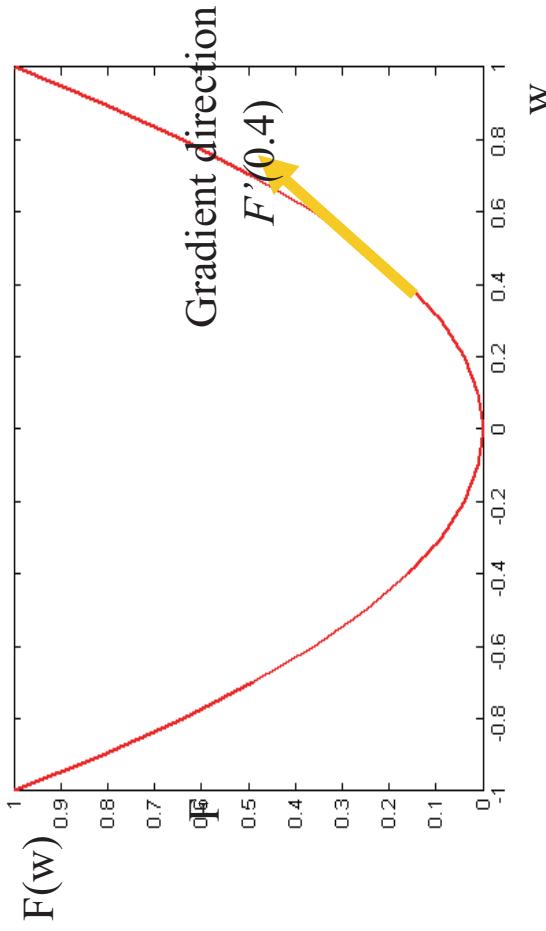
$$\underline{w}(t+1) = \underline{w}(t) + g(E(\underline{w}(t)))$$

so that  $\underline{w}$  automatically tends to the global minimum of  $E(w)$ .

$$\underline{w}(t+1) = \underline{w}(t) - E'(\underline{w}(t))\eta(t)$$

(see figure below)

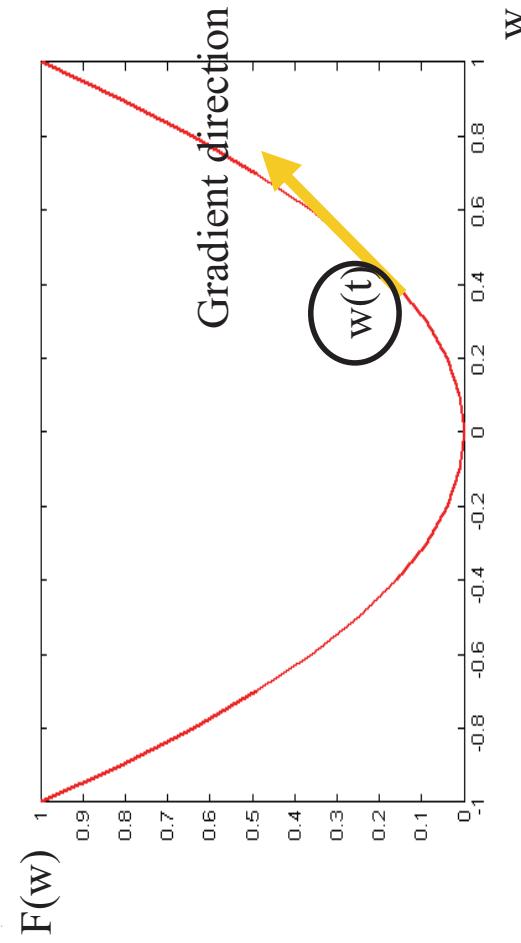
- Gradient direction is the direction of uphill  
for example, in the Figure, at position 0.4, the gradient is uphill (  $F$  is  $E$ , consider one dim case )



06/11/2011

21

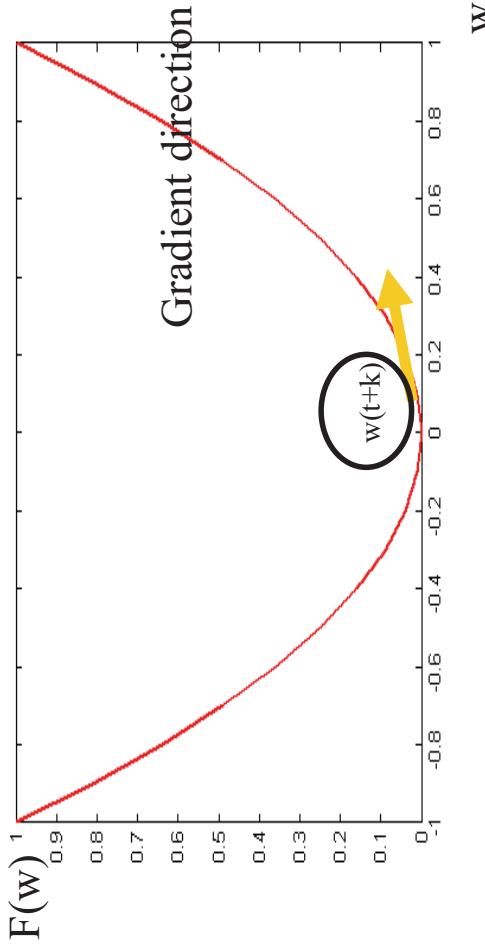
- In gradient descent algorithm, we have  
 $\underline{w}(t+1) = \underline{w}(t) - F'(w(t)) \eta(\tau)$   
 therefore the ball goes downhill since  $-F'(w(t))$  is downhill direction



06/11/2011

22

- Gradually the ball will stop at a local minima where the gradient is zero



06/11/2011

23

### • In words

Gradient method could be thought of as a ball rolling down from a hill: the ball will roll down and finally stop at the valley

Thus, the weights are adjusted by

$$w_j(t+1) = w_j(t) + \eta(t) \sum [d(i) - f(w(t) \cdot \underline{x}(i))] x_j(i) f'$$

This corresponds to gradient descent on the quadratic error surface E

When  $f' = 1$ , we have the perceptron learning rule (we have in general  $f' > 0$  in neural networks). The ball moves in the right direction.

06/11/2011

24

# Two types of network training:

**Sequential mode** (on-line, stochastic, or per-pattern) :

*Weights updated after each pattern is presented (Perceptron is in this class)*

**Batch mode** (off-line or per-epoch) :

*Weights updated after all patterns are presented*

06/11/2011

25

## **Comparison Perceptron and Gradient Descent Rules**

**Perceptron learning rule** guaranteed to succeed if

- Training examples are linearly **separable**
- Sufficiently small learning rate  $\eta$

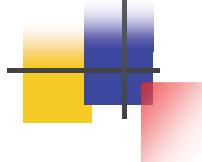
**Linear unit training rule** uses gradient descent guaranteed to converge to hypothesis with minimum squared error given sufficiently small learning rate  $\eta$

- Even when training data contains noise
- Even when training data **not separable by hyperplanes**

06/11/2011

26

# Summary



## Perceptron

$$\underline{W}(t+1) = \underline{W}(t) + \eta(t) [ d(t) - \text{sign}(\underline{w}(t) \cdot \underline{x}) ] \underline{x}$$

**Adaline** (Gradient descent method)

$$\underline{W}(t+1) = \underline{W}(t) + \eta(t) [ d(t) - f(\underline{w}(t) \cdot \underline{x}) ] \underline{x} f'$$

06/11/2011

27

## Multi-Layer Perceptron (MLP)



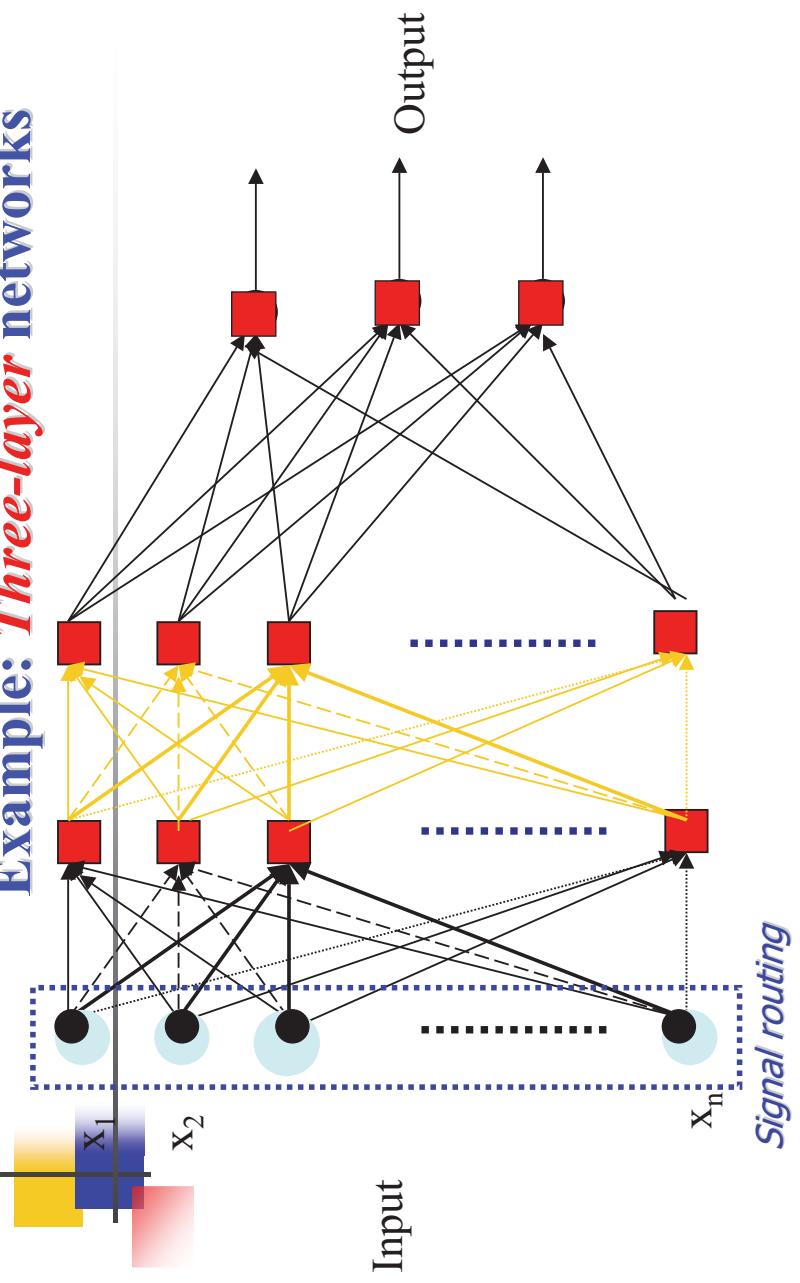
## **Idea: Credit assignment problem**

- Problem of assigning 'credit' or 'blame' to individual elements involving in forming overall response of a learning system (hidden units)
- In **neural networks**, problem relates to dividing which weights should be altered, by how much and in which direction.

06/11/2011

28

## Example: *Three-layer* networks

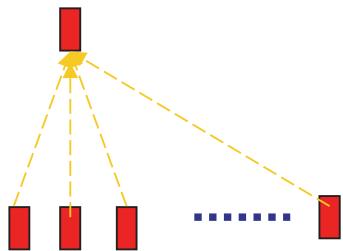


*Input layer      Hidden layer      Output layer*

06/11/2011 29

## Properties of architecture

- No connections within a layer
- No direct connections between input and output layers
- Fully connected between layers
- Often more than 2 layers
- Number of output units need not equal number of input units
- Number of hidden units per layer can be more or less than input or output units



Each unit '■' is a perceptron

$$y_i = f \left( \sum_{j=1}^m w_{ij} x_j + b_i \right)$$

06/11/2011

# BP (Back Propagation)

gradient descent method



multilayer networks

06/11/2011

31

## BP learning algorithm

**Solution to "credit assignment problem" in MLP**

Rumelhart, Hinton and Williams (1986)

**BP has two phases:**

**Forward pass phase:** computes 'functional signal',  
feedforward propagation of input pattern signals through  
network

**Backward pass phase:** computes 'error signal',  
propagation of error (difference between actual and desired  
output values) backwards through network starting at output  
units

06/11/2011

32

# Summary of BP learning algorithm



Set learning rate  $\eta$

Set initial weight values (incl.. biases):  $w, W$

Loop until stopping criteria satisfied:

```
present input pattern to NN inputs  
compute functional signal for input units  
compute functional signal for output units
```

```
present Target response to output units  
compute error signal for output units  
compute error signal for input units  
update all weights at same time  
increment n to n+1 and select next I and d  
end loop
```

06/11/2011

33

## Advantages and disadvantages of different modes



### Sequential mode:

- Less storage for each weighted connection
- Random order of presentation and updating per pattern means search of weight space is stochastic-reducing risk of local minima able to take advantage of any redundancy in training set (*i.e.* same pattern occurs more than once in training set, esp. for large training sets)
- Simpler to implement

### Batch mode:

- Faster learning than sequential mode

06/11/2011

34

# Goals of Neural Network Training

To give the correct output for input training vector (**Learning**)

To give good responses to new unseen input patterns (**Generalization**)

06/11/2011

35

# Training and Testing Problems

- **Stuck neurons:** Degree of weight change is proportional to derivative of activation function, weight changes will be greatest when units receives mid-range functional signal than at extremes neuron. To avoid stuck neurons weights initialization should give outputs of all neurons approximate 0.5

- **Insufficient number of training patterns:** In this case, the training patterns will be learnt instead of the underlying relationship between inputs and output, i.e. network just memorizing the patterns.

- **Too few hidden neurons:** network will not produce a good model of the problem.

- **Over-fitting:** the training patterns will be learnt instead of the underlying function between inputs and output because of too many of hidden neurons. This means that the network will have a poor generalization capability.

06/11/2011

36

## Use of Available Data Set for Training

The available data set is normally split into three sets as follows:

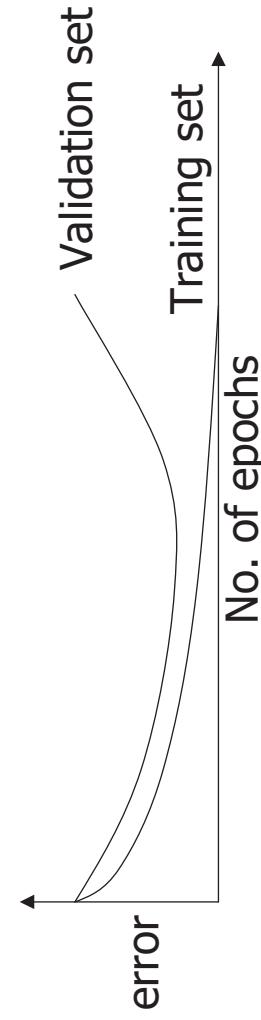
- **Training set** – use to update the weights.  
Patterns in this set are repeatedly in random order. The weight update equation are applied after a certain number of patterns.
- **Validation set** – use to decide when to stop training only by monitoring the error.
- **Test set** – Use to test the performance of the neural network. It should not be used as part of the neural network development cycle.

06/11/2011

37

## Earlier Stopping - Good Generalization

- Running too many epochs may **overtrain** the network and result in **overfitting** and perform poorly in generalization.
- Keep a hold-out validation set and test accuracy after every epoch. Maintain weights for best performing network on the validation set and stop training when error increases beyond this.

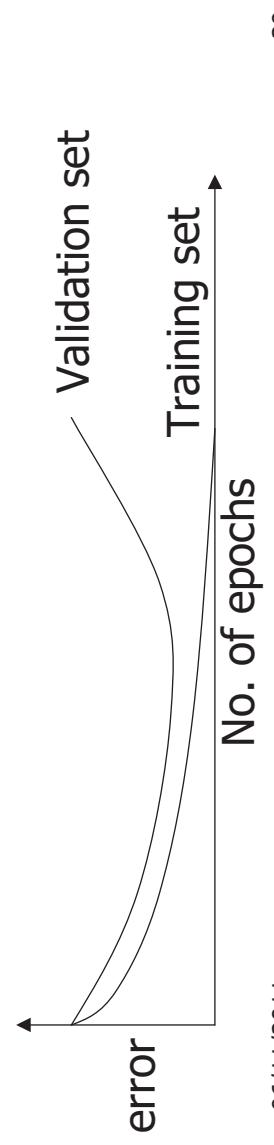


06/11/2011

38

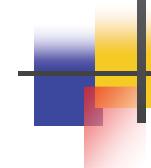
Too few hidden units prevent the network from learning adequately fitting the data and learning the concept (more than two layer networks).

- Too many hidden units leads to overfitting.
  - Similar cross-validation methods can be used to determine an appropriate number of hidden units by using the optimal test error to select the model with optimal number of hidden layers and nodes.



06/11/2011

39



## Fuzzy Modelling

### Fuzzy Clustering with Application to Data-Driven Modelling

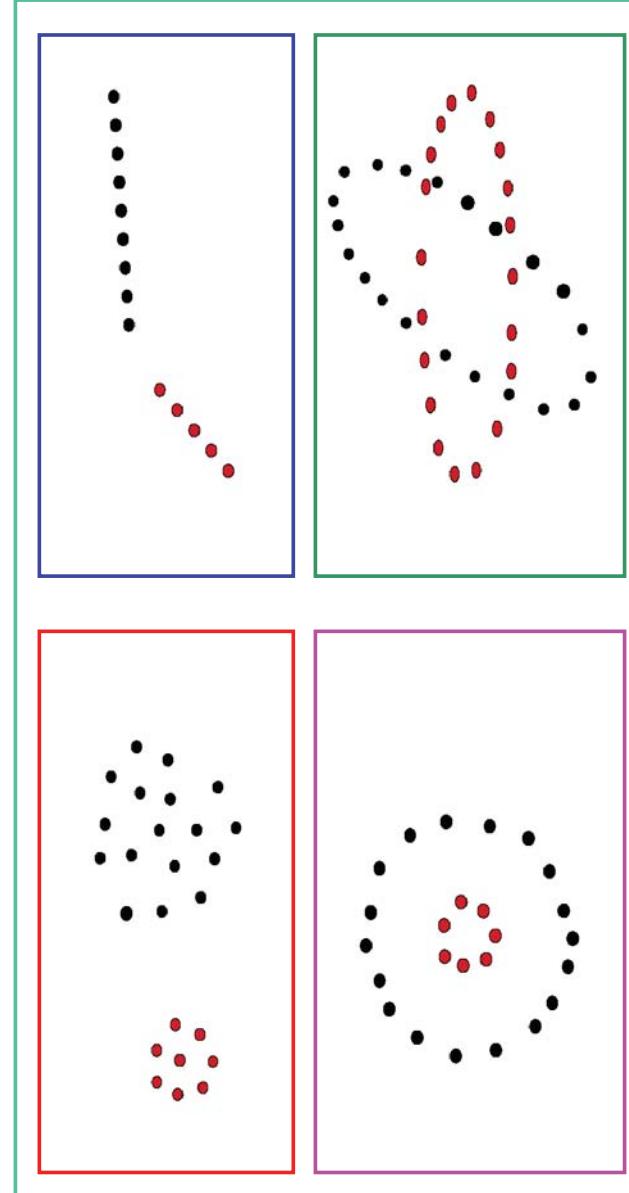
# Introduction

- The ability to cluster data (concepts, perceptions, etc.)
  - essential feature of human intelligence.
- A cluster is a set of objects that are more similar to each other than to objects from other clusters.
- Applications of clustering techniques in pattern recognition and image processing.
- Some machine-learning techniques are based on the notion of similarity (decision trees, case-based reasoning)
- Non-linear regression and black-box modelling can be based on the partitioning data into clusters.

06/11/2011

41

# Examples of Clusters



06/11/2011

42

# Problem Formulation

- Given is a set of data in  $\mathbb{R}^n$  and the (estimated) number of clusters to look for (a difficult problem, more on this later).
- Find the partitioning of the data into subsets (clusters), such that samples within a subset are more similar to each other than to samples from other subsets.
- Similarity is mathematically formulated by using a distance measure (i.e., a dissimilarity function).
- Usually, each cluster will have a **prototype** and the distance is measured from this prototype.

06/11/2011

43



06/11/2011

44

# Model Based Mathematical Formulation of Clustering

- Given the data:

$$\mathbf{z}_k = [z_{1k}, z_{2k}, \dots, z_{nk}]^T \in \mathbb{R}^n, k = 1, \dots, N$$

Find:

- the partition matrix:

$$\mathbf{U} = \begin{bmatrix} \mu_{11} & \cdots & \mu_{1k} & \cdots & \mu_{1N} \\ \vdots & \cdots & \vdots & \cdots & \vdots \\ \mu_{c1} & \cdots & \mu_{ck} & \cdots & \mu_{cN} \end{bmatrix}$$

- and the cluster prototype (centres):

$$\mathbf{V} = \{\mathbf{v}_1, \mathbf{v}_2, \dots, \mathbf{v}_c\}, \mathbf{v}_i \in \mathbb{R}^n$$

06/11/2011

45

## Fuzzy Clustering: an Optimisation Approach

Silvio Stanci

- Objective function (least-squares criterion):

$$J(\mathbf{Z}; \mathbf{V}, \mathbf{U}, \mathbf{A}) = \sum_{i=1}^c \sum_{j=1}^N \mu_{i,j}^m d_{\mathbf{A}_i}^2(\mathbf{z}_j, \mathbf{v}_i)$$

- subject to constraints:

$$\begin{aligned} 0 \leq \mu_{i,j} \leq 1, \quad & i = 1, \dots, c, j = 1, \dots, N && \text{membership degree} \\ 0 < \sum_{j=1}^N \mu_{i,j} < 1, \quad & i = 1, \dots, c && \text{no cluster empty} \\ \sum_{i=1}^c \mu_{i,j} = 1, \quad & j = 1, \dots, N && \text{total membership} \end{aligned}$$

# Gustafson–Kessel Algorithm



**Repeat:**

1. Compute cluster prototypes (means):
2. Compute covariance matrices:
3. Compute distances:  $d_{ik} = (\mathbf{z}_k - \mathbf{v}_i)^T \rho_i \det(\mathbf{F}_i)^{1/n} \mathbf{F}_i^{-1} (\mathbf{z}_k - \mathbf{v}_i)$
4. Compute partition matrix:  
**until**  $\|\Delta \mathbf{U}\| < \epsilon$

06/11/2011

47

# Number of Clusters



## Validity measures

- Fuzzy hypervolume:

$$V_h = \sum_{i=1}^c [\det(\mathbf{F}_i)]^{1/2}$$

- Average within-cluster distance:

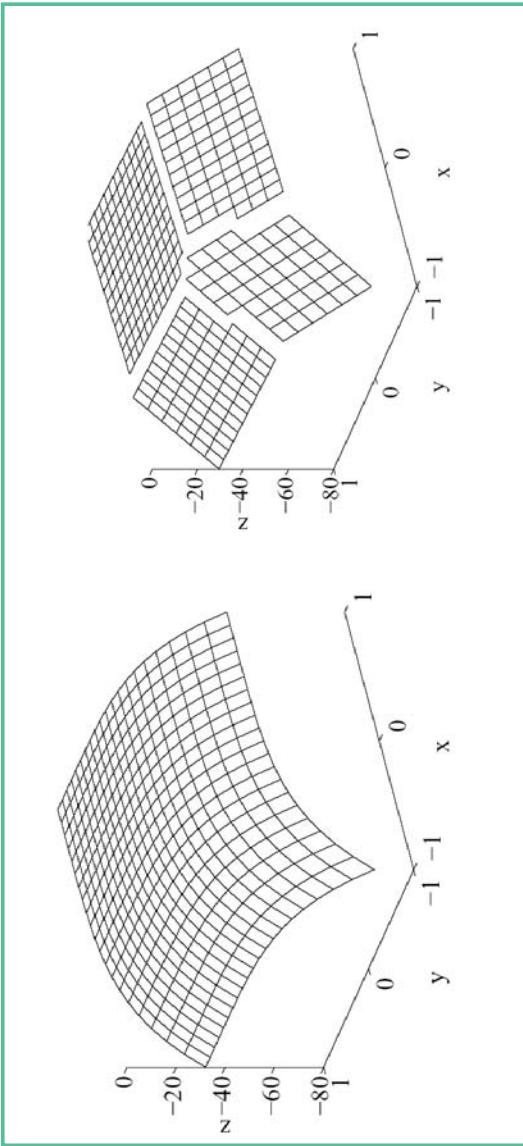
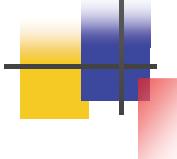
$$D_w = \frac{1}{c} \sum_{i=1}^c \frac{\sum_{k=1}^N \mu_{ik}^m D_{ik}^2}{\sum_{k=1}^N \mu_{ik}^m}$$

- Xie Beni index . . .

06/11/2011

48

# Validity Measures: Example

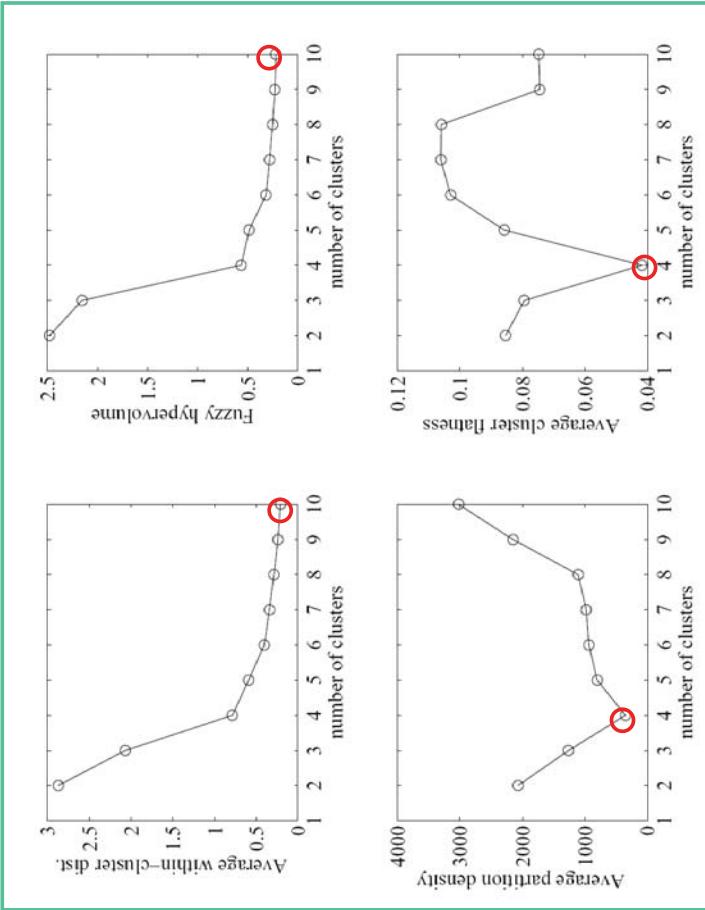
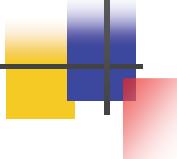


Data over 4 clusters

06/11/2011

49

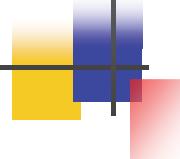
# Validity Measures



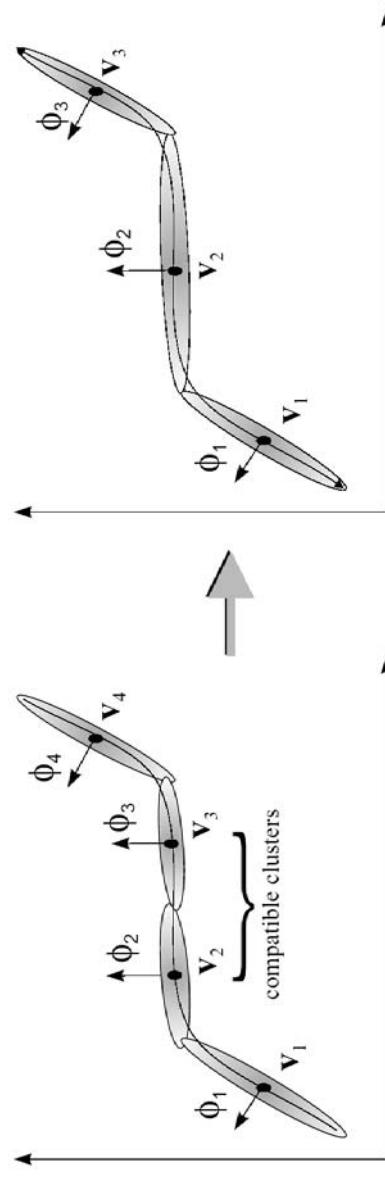
50

06/11/

# Number of Clusters



Compatible cluster merging

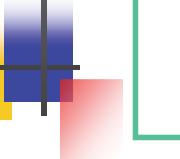
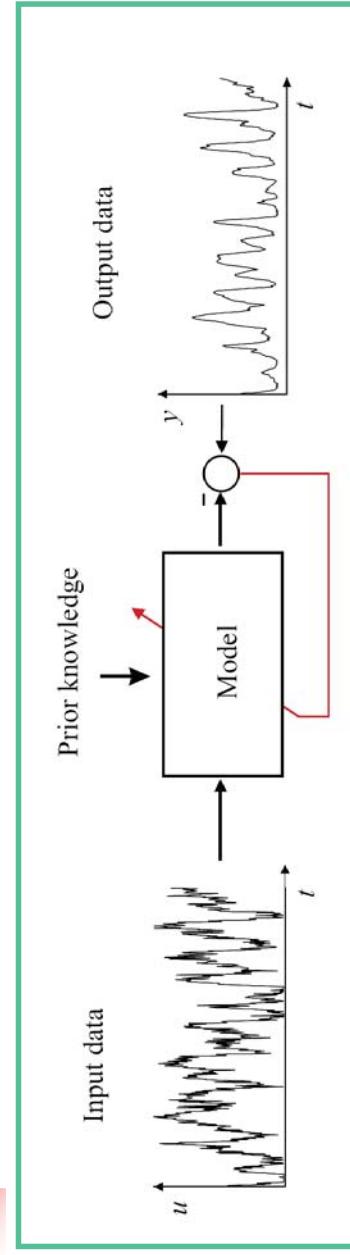


$$|\Phi_i \cdot \Phi_j| \geq k_1, \quad k_1 \rightarrow 1 \quad \text{and} \quad \|v_i - v_j\| \leq k_2, \quad k_2 \rightarrow 0$$

06/11/2011

51

## Data-Driven (Black-Box) Modelling

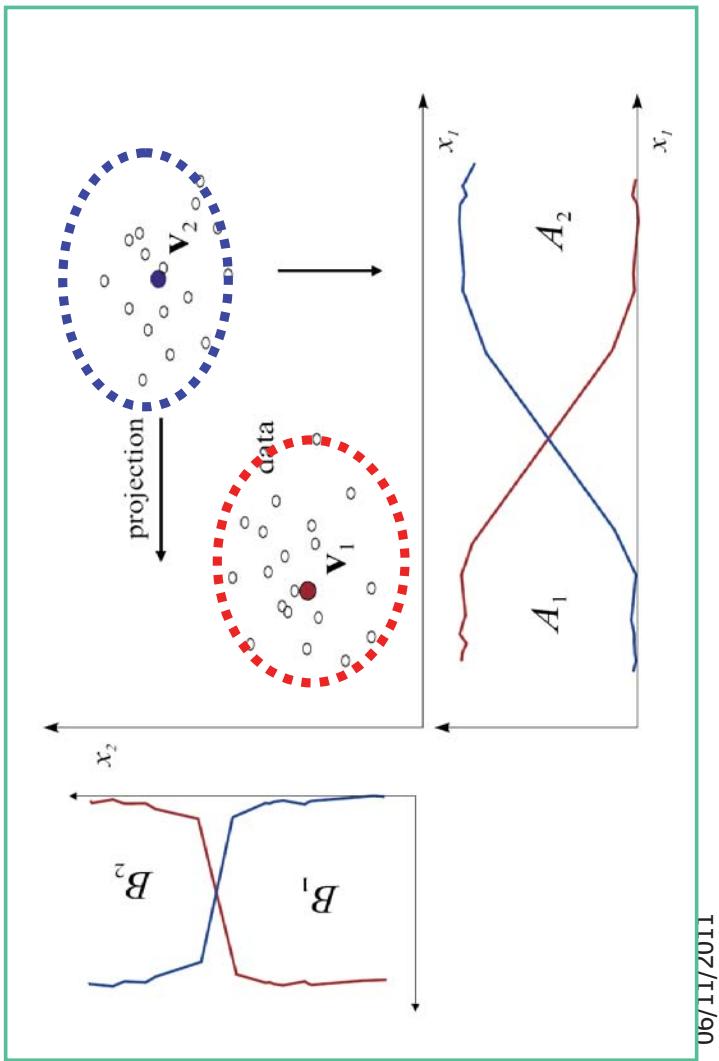
- **Linear model** (for linear systems only, limited in use)
- **Neural network** (black box, unreliable extrapolation)
- **Rule-based model** (more transparent, 'grey-box')

06/11/2011

52

# Model Based Extraction of Rules by Fuzzy Clustering

Silvio Stramini

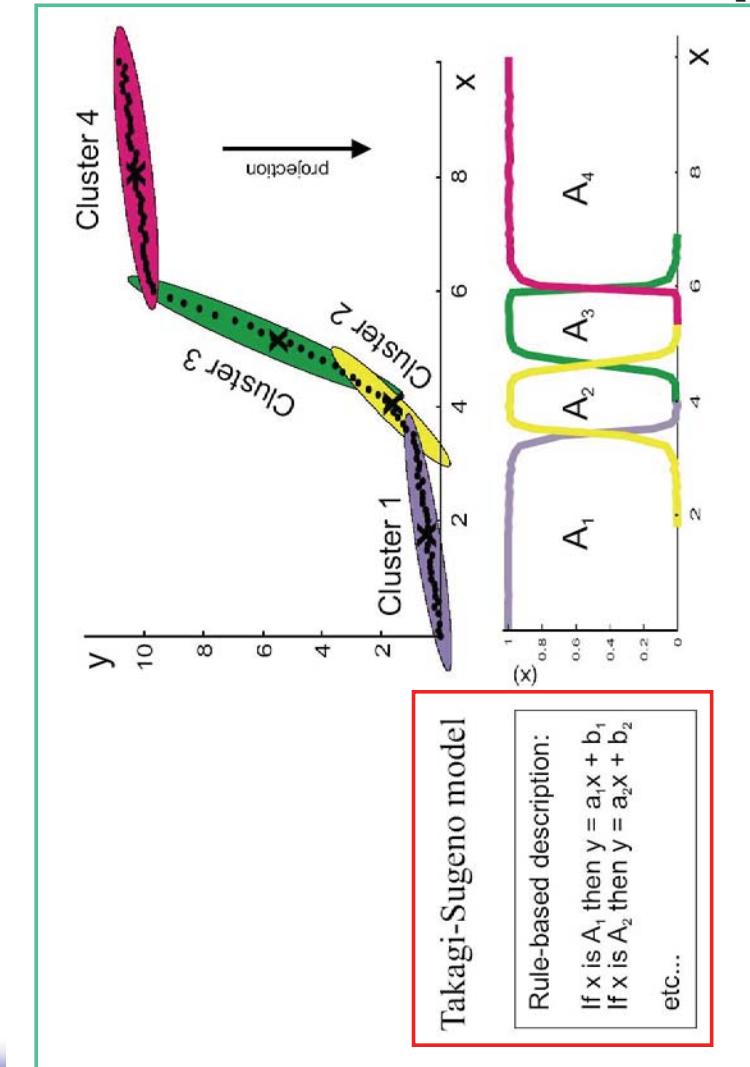


53

06/11/2011

# Model Based Extraction of Rules by Fuzzy Clustering

Silvio Stramini



54

# Example: Non-linear Autoregressive System (NARX)

$$x(k+1) = f(x(k)) + \epsilon(k)$$

$$f(x) = \begin{cases} 2x - 2, & 0.5 < x \\ -2x, & -0.5 \leq x < 0.5 \\ 2x + 2, & x \leq -0.5 \end{cases}$$

06/11/2011

55

## Model Based Structure Selection and Data Preparation

- Choose model order  $p$

$$x(k+1) = f(\underbrace{x(k), x(k-1), \dots, x(k-p)}_{\mathbf{x}(k)}, \overbrace{\dots, x(k-p+1)}^{x(k+1)})$$

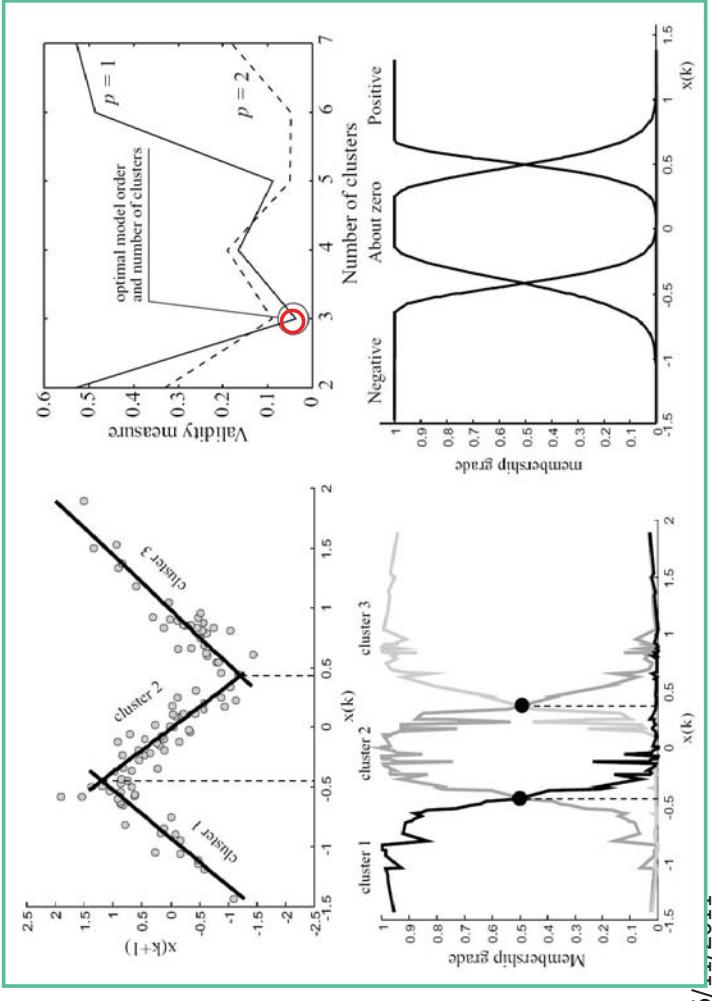
- Form pattern matrix  $\mathbf{Z}$  to be clustered

$$\mathbf{Z}^T = \begin{bmatrix} x(1) & x(2) & \dots & x(p) & x(p+1) \\ x(2) & x(3) & \dots & x(p+1) & x(p+2) \\ \vdots & \vdots & \ddots & \vdots & \vdots \\ x(N-p) & x(N-p+1) & \dots & x(N-1) & x(N) \end{bmatrix}$$

06/11/2011

56

# Clustering Results



57

# References

- *Neural Networks for Identification, Prediction, and Control*, by Duc Truong Pham and Xing Liu. Springer Verlag, (December 1995). ISBN: 3540199594
- *Nonlinear Identification and Control: A Neural Network Approach*, by G. P. Liu. Springer Verlag, (October 2001). ISBN: 1852333421.
- *Fuzzy Modeling for Control*, by Robert Babuska. Springer, 1st edition (May 1, 1998) ISBN-10: 0792381548, ISBN-13: 978-0792381549.